

DART AEROSPACE LTD		Work Order: 23962
Description: <u>Sony ARM</u>		Part Number: <u>367-43001-263</u>
Inspection Dwg: <u>B67-43001</u> Rev: <u>C</u>		Page 1 of 1

### FIRST ARTICLE INSPECTION CHECKLIST

☐ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
8.02	$\pm 0.030$	8.025	✓			
7.05	$\pm 0.010$	7.069	✓			
R.038	$\pm 0.030$	0.38	✓			
0.375		0.378	✓			
0.75	$\pm 0.030$	0.756	✓			
0.375	$\pm 0.010$	0.377	✓			
0.470	$\pm 0.010$	0.471	✓			
1.100	$\pm 0.010$	1.108	✓			
0.71	$\pm 0.030$	0.702	✓			
0.350	$\pm 0.010$	0.352	✓			
0.178	$\pm 0.010$	0.174	✓			
0.250	$\pm 0.010$	0.248	✓			
0.25	$\pm 0.030$	0.248	✓			
3.700	$\pm 0.010$	3.707	✓			
R.0.25	$\pm 0.030$	0.25	✓			
R.0.13	$\pm 0.030$	0.13	✓			
1.825	$\pm 0.010$	1.828	✓			

Measured by: <u>EN</u>	Audited by: <u>JMR</u>	Prototype Approval:
Date: <u>05/08/08</u>	Date: <u>05/08/08</u>	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

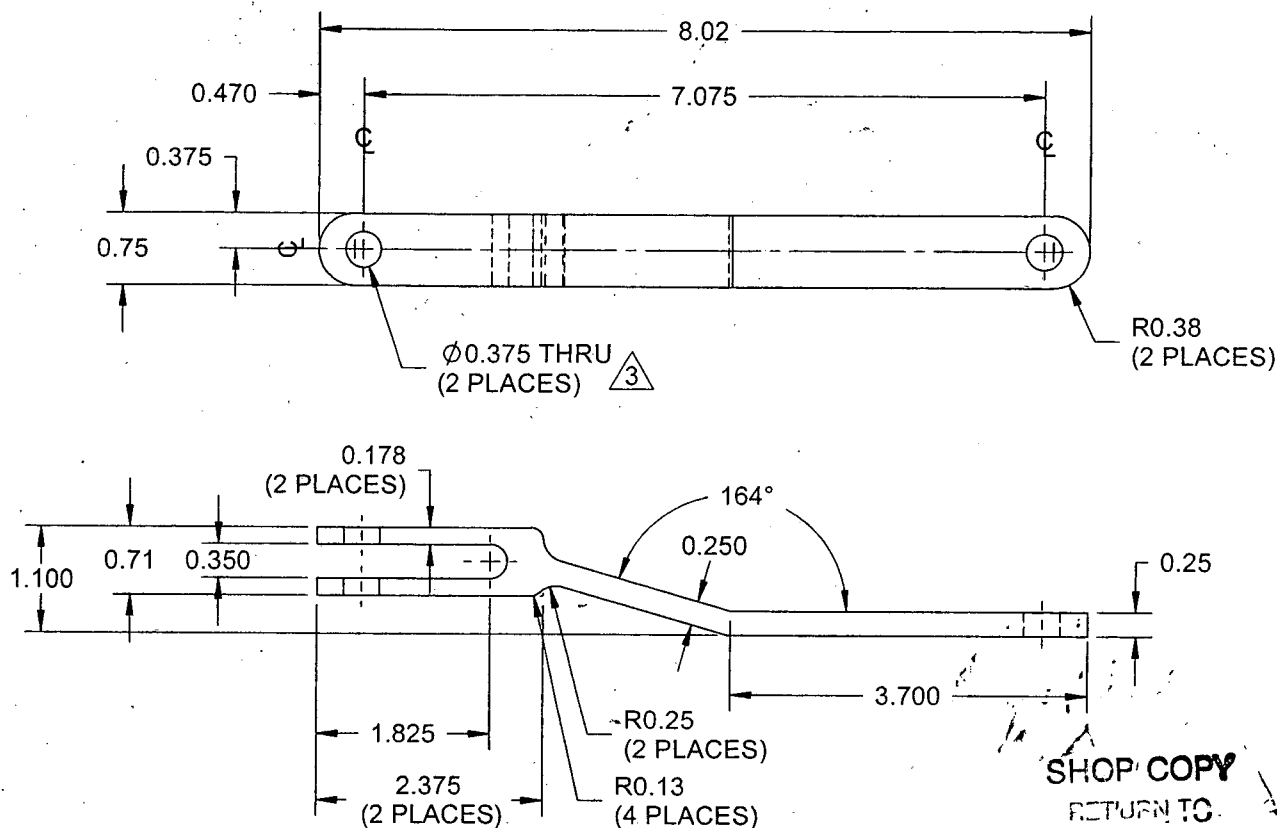
Aug 04, 2005  
03:24 pm

Work Order No	: 0023962	Department Code:	
Project Name	: pB67-43001-263	Burden Flags	: NNNNNNN
Project For	: WK535	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: pB67-43001-263	Invoice Number	:
Description	: Swing Arm	Invoice Amount	: 0.00
Manufactured	: Yes		
Amount Req'd	: 75	Order Entry No	:
Amount Done	: 0	OE Value	: 0.00
Start Date	: 08-04-05		
Est Finish Date	: 08-31-05	Est Margin	: 0.000%
Act Finish Date	:	Actual Margin	: 0.000%
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:	\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
=====					
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
=====					
Burden	: 0.00	0.00	0.00		
=====					
Total Cost	: 0.00	0.00	0.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00

DESIGN	DRAWN BY	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. <b>B67-43001-263</b>	REV. C SHEET 1 OF 1
DATE <b>05.07.05</b>		TITLE <b>SWING ARM</b>	SCALE 1:2
C	05.07.05	NEW ISSUE	



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NO. 23962

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T652) ROUND BAR  
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR  
PER AMS-QQ-A-200/8 (OR AMS 4160)  
(REF. DART SPEC. M6061T6B)
- 2) CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) COVER INSIDE HOLES PRIOR PAINTING
- 4) FINISH: POWDER COAT PAINT GREEN SANDTEX (4.3.5.8) PER DART QSI 005 4.3
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES
- 7) BREAK ALL SHARP EDGES 0.005 TO 0.010

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 05.08.31

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

SPLIT

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	73962 <b>B</b>
<b>Description:</b> Swing Arm	<b>Part Number:</b>	B67-43001-263
<b>Dwg:</b> B67-43001 Rev. B page 22	<b>Qty:</b>	13
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	LC	05.08.08	75
2	MV	Cut blanks: 1.500" x 1.500" x 8.400" long Material: 7075-T6 Bar (QQ-A-200/11) (M7075T6B1.500x01.500) Identify for B67-43001-263	Batch: 118147 gml	05/08/08	75
3	MV	Machine as per Folio FA544 and Dwg B67-43001 Identify as B67-43001-263 Dwg Rev <u>e</u> Folio Rev <u>3</u>	BL / SD / EN	05.08.08	73/2
4	QC2	Inspect parts as they come off the CNC machine	BL / SD / EN	05.08.08	73/2
5	QC8	Second check	gml / <del>FF</del>	05.08.08	73/2
6	MV	Deburr	BL / SD / EN	05.08.08	73/2
7	FP	Chemical Conversion Coat as per QSI 005 4.1	FF	05.08.23	73
8	FP	Powder Coat Green Sandtex (Ref: 4.3.8) as per QSI 005 4.3	FC	05.08.29	73
9	QC3	Inspect Powder Coat	ML	05.08.29	73
10	ST	Identify and Stock	CL	05.08.30	73
11	AC	Cost / part: 16.31	S4C	05.08.31	73
12	DC	Close W/O 16.31 Inspect Level 21	PD	05.08.31	73

Rev	Date	Change	Revised By	Approved
A	05.07.19	New issue	KJ/JLM	

RELEASED  
05.08.19